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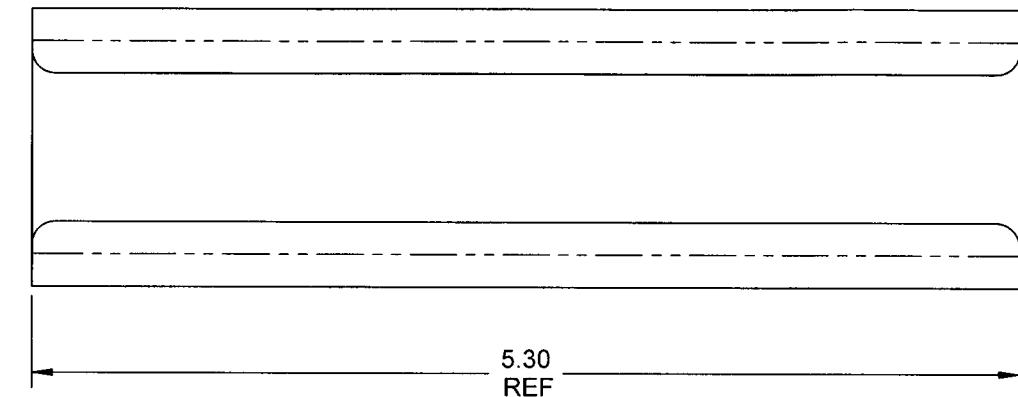
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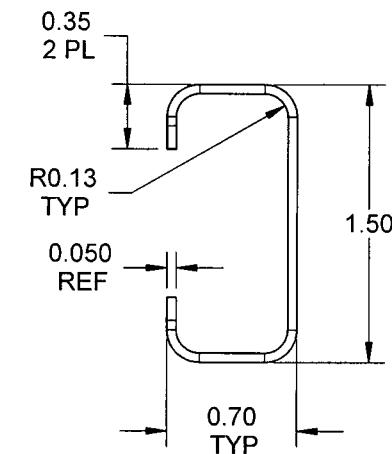
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**D212-725-1-081 SUPPORT**  
(MAKE FROM D212-725-1-081F FLAT PATTERN)

NOTES:  
1) MATERIAL: MAKE FROM D212-725-1-081F FLAT PATTERN  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
7) WEIGHT: 0.24 lbs



RELEASED  
R 2011-08-25  
WAD

A	NEW ISSUE		RF	11.02.24
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD		
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA		
CHECKED	<i>AS</i>	DRAWING NO.	REV. A	
MFG. APPR.	<i>AS</i>	D4226	SHEET 1 OF 5	
APPROVED	<i>AS</i>	TITLE	SCALE	
DE APPR.	<i>AS</i>	BRACKET	NTS	
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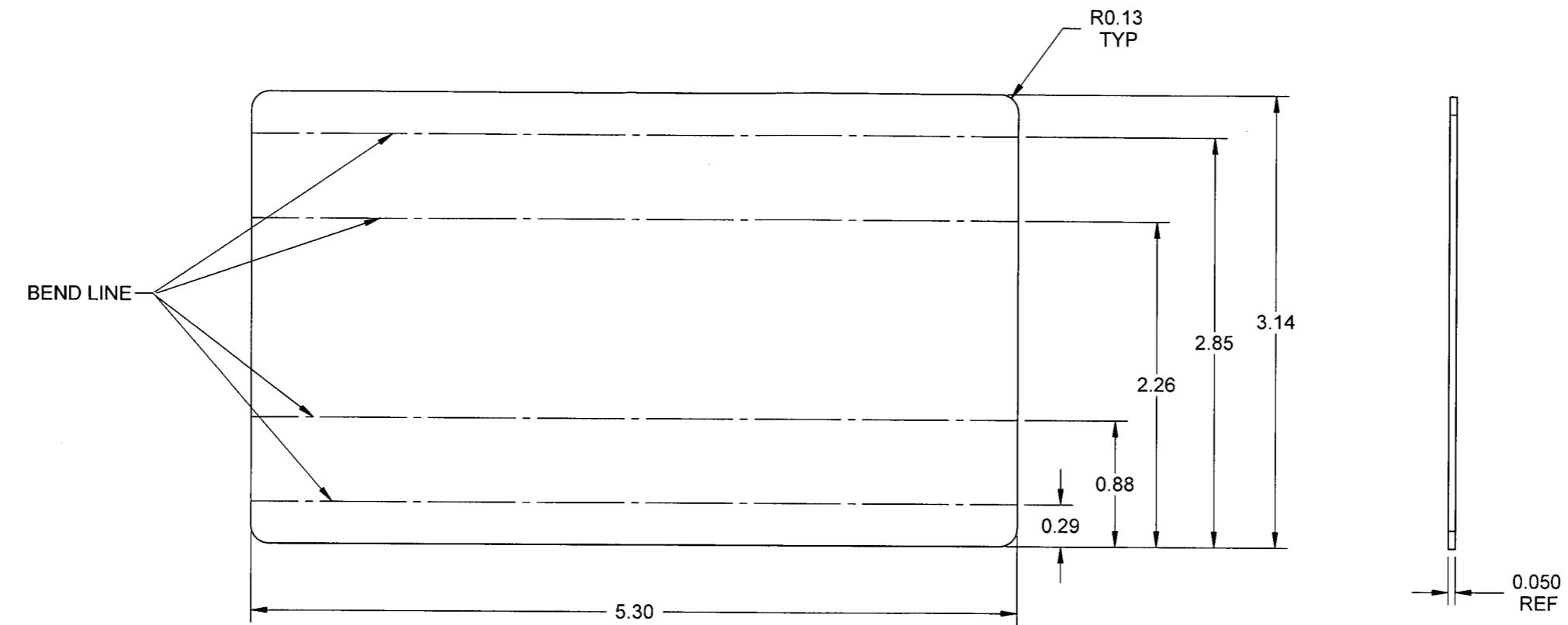
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D212-725-1-081F FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.050 (18 GAUGE) THICK  
ANNEALED  
2B FINISH  
PER MIL-S-5059  
OR AMS-5513 (304)  
OR AMS 5524 (316)  
OR ASTM A240  
OR ASME SA240  
REF DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.24 lbs

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R 2011-08-25  
MD

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED	<i>BS</i>	DRAWING NO.
MFG. APPR.	<i>DA</i>	REV. A
APPROVED	<i>DA</i>	D4226
DE APPR.	<i>DA</i>	SHEET 2 OF 5
DATE	11.02.24	TITLE
		SCALE
		NTS
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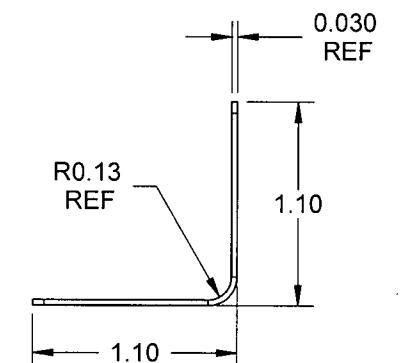
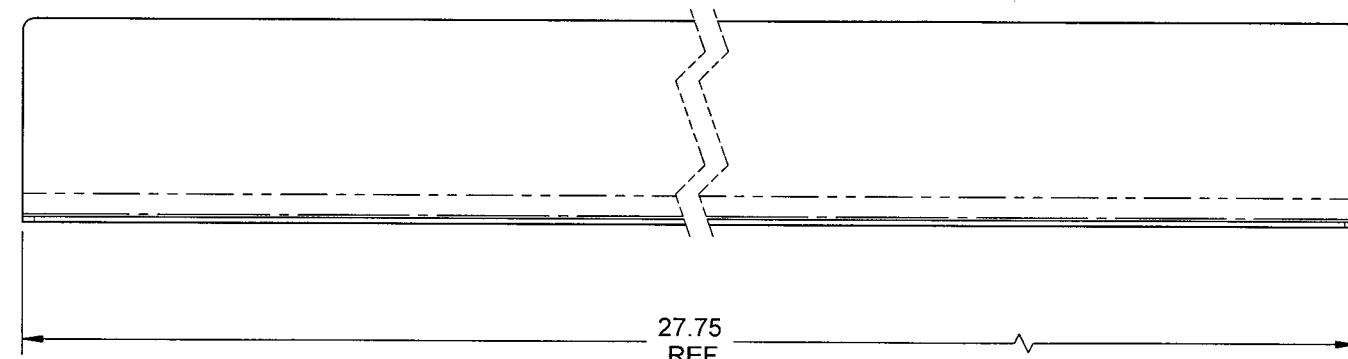
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**D212-725-1-091 ANGLE**  
(MAKE FROM D212-725-1-091F FLAT PATTERN)

**RELEASED**  
2011-08-25  
MP

NOTES:

- 1) MATERIAL: MAKE FROM D212-725-1-091F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.51 lbs

DESIGN	RF	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>AS</i>	D4226	SHEET 3 OF 5
APPROVED	<i>AS</i>	TITLE	SCALE
DE APPR.	<i>AS</i>	BRACKET	NTS
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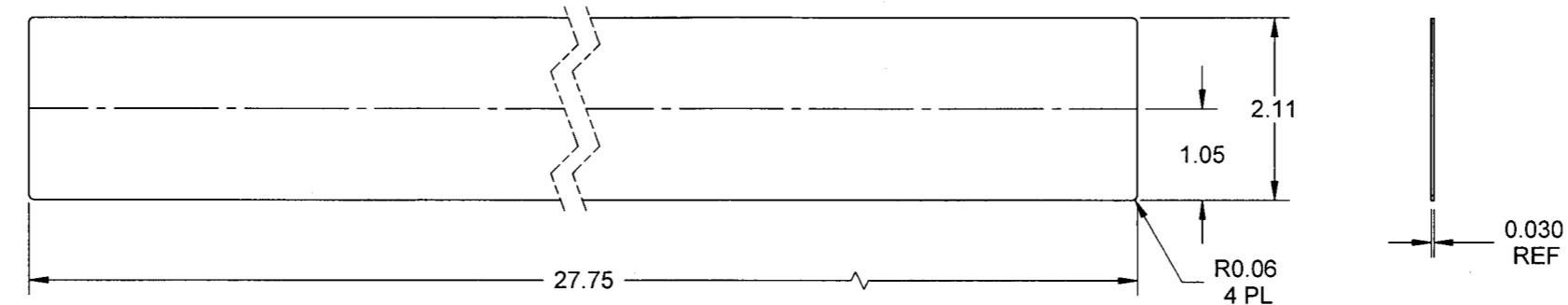
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D212-725-1-091F FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.030 (22 GAUGE) THICK  
ANNEALED  
2B FINISH  
PER MIL-S-5059  
OR AMS-5513 (304)  
OR AMS 5524 (316)  
OR ASTM A240  
OR ASME SA240  
REF DART SPEC. M304S22GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.51 lbs

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DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>AS</i>	D4226	SHEET 4 OF 5
APPROVED	<i>AS</i>	TITLE	SCALE
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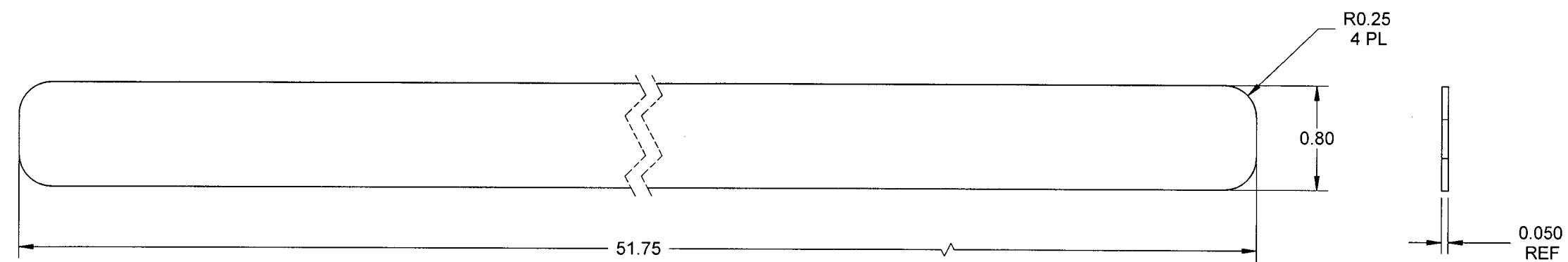
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D212-725-1-089 STRAP

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2011-08-25  
MP

NOTES:

- 1) MATERIAL: AISI 301 STAINLESS STEEL 1/4 OR 1/2 HARD SHEET, 0.050 (18 GAUGE) THICK  
PER MIL S-5517  
OR AMS 5518  
OR AMS 5902  
OR AMS 5519  
OR ASTM A666 WITH MIN.  $F_{tu} = 125$  ksi & MIN  $F_{ty} = 75$  ksi  
REF DART SPEC. M301S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.60 lbs

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AB</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>AB</i>	D4226	SHEET 5 OF 5
APPROVED	<i>AB</i>	TITLE	SCALE
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